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D139-799-013
Job Sheet 200503



Reprint

Part No: D139-799-013

Job Qty: 1 pcs

Part Name: Cargo Door Fwd Opening (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/25/19

Type: Stock

Description: SIOP

Note: IIN-D139-799 REV:O IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERIFIED BY:DD IPP REV:C AS PER DSI9567 revA 11.10.17 DD VEF:EC IPP REV:D 12.01.19 per iin
rev.f ecn 12-507 DD verf:EC IPP REV:E 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19 PER
ECN13-507 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓		10/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
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							Packaging 1 - 21		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Container No: S218033



Part: D139-799-013

Job No: 200503

Serial No/Batch: S218033

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/10/17-76 STC LoA C.

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Plex 9/26/19 3:25 PM dart.decosse.nancy

130 - Identify and pack for shipping as per PPP D139-799-013 Location: FG 019

135 - (Document Control) Photocopy bluefile & type labels per PPP D139-799-013 CHG009

140 - (QC21- Final Inspection - Work Order Release)

(012123)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN520-532R7	Diode	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S149138 ✓
D2525	Screw	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	2073 ✓
D2521	Latch Clamp	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S199061 ✓
D3552-23	Latch Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S056755 ✓
D3522-1	Door Prop	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S131626 ✓
D3522-3	Ball Stud	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S185959 ✓
D4072-1	Ball Stud	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	F194675 ✓
D4072-3	Airframe Hinge	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S207795 ✓
D4072-5	Airframe Hinge Backing Plate	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S044792 ✓
D4073-1	Bushing	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S201344 ✓
D4073-3	AW139 Door Hinge	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S152633 ✓
D4074-041	Door Hinge Backing Plate	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S044672 ✓
D4074-1	Strike Plate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044962 ✓
D4074-3	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044782 ✓
D4074-5	Channel	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044779 ✓
D4074-9	Backing Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044795 ✓
D4519-1	Blanking Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044776 ✓
D4632-041	Relay Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	F134662 ✓
D4632-042	Striker Plate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044770 ✓
D4761-1	Striker Plate Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044772 ✓
D5275-041	Shim Block	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	F153812 ✓
D5539-1	Door Latch Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S214531 ✓
D5539-3	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044638 ✓
M12883/41-19	Switch Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S044733 ✓
M39029/02-534	Relay Base	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	F122077 ✓
M83536/9-024M	Socket Contact	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S059981 ✓
MS21042L06	Relay	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S004808 ✓
MS21042L08	Nut	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	02 S142485 ✓ S198110 ✓
MS21042L3	Nut	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S205000 ✓
MS21042L5	Nut	32 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	S211533 ✓
MS24694-S47	Nut	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S201032 ✓
MS24694-S51	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	02 S132035 ✓
MS24694-S58	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S133343 ✓
MS27039-08-07	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S044220 ✓
MS27039-1-10	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S044221 ✓
MS27039-1-12	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S157316 ✓
MS27039-1-14	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S219968 ✓
MS27039-1-16	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S162000 ✓
MS27039-1-17	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S157063 ✓
MS27039-1-18	Screw (601.1954)	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	M127831 ✓
MS27039-1-22	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	F124326 ✓
NAS1149D0332	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	F112940 ✓
NAS1149D0363	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S209100 ✓
NAS1149D0683	Washer	19 Ea (19 ea) ✓	110-Packaging 1 - Pick Kit	S201031 ✓
NAS1149DN832	Washer	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S167525 ✓
NAS1149FN632	Washer	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	02 F12628 ✓ S185074
NAS1149FN632	Washer (AN960-6)	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S193142 ✓
NAS1149FN632	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	F133316 ✓